



R30I-AST Sensor

Integral Preamplifier

Acoustic Emission Sensor

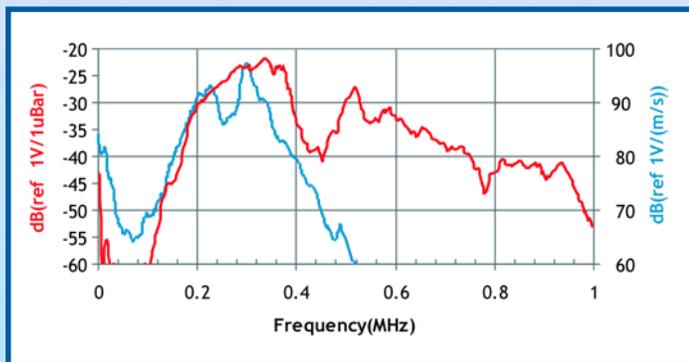
Description and Features

PAC's integral preamp sensors were specifically engineered to attain high sensitivity and have the capability to drive long cables without the need for a separate preamplifier. Incorporating a low-noise input, 40 dB preamplifier and a filter all inside the sensor housing, these transducers are completely enclosed in metal stainless steel (or aluminum) housings that are treated to minimize RFI/EMI interference. Care has also been taken to thermally isolate the critical input stage of the preamplifier in order to provide excellent temperature stability over the range of -35° to 75° C.

Their integrated Auto Sensor Test (AST*) capability allows these sensors to pulse as well as receive. This feature lets you verify the sensor coupling and performance at any time throughout the test.

Applications

This sensor provides additional noise rejection for applications such as production line process monitoring including punch press monitoring, forming operations and stamping, and process control applications such as leak detection within process control plants in the presence of flow and process noises.



Frequency response of the R30I-AST. Calibration based on ASTM E1106; Calibration based on ASTM E976.

Operating Specifications

Dynamic

Peak Sensitivity, Ref V/(m/s)	97 dB
Peak Sensitivity, Ref V/ μ bar	-22 dB
Operating Frequency Range	125-450 kHz
Resonant Frequency, Ref V/(m/s)	300 kHz
Resonant Frequency, Ref V/ μ bar	350 kHz
Directionality	+/-1.5 dB

Environmental

Temperature Range	-35 to 75°C
Shock Limit	500 g
Completely shielded crystal for maximum RFI/EMI immunity	

Physical

Dimensions	1.13" diameter x 1.23" h
	(29 x 31 mm)
Weight	75 grams
Case Material	Stainless Steel (304)
Face Material	Ceramic
Connector	BNC
Connector Locations	Side

Ordering Information and Accessories

R30I	R30I-AST
Cable (specify cable length)	1234 - X
Magnetic Hold-Down	MHR30I
Amplifier	AE2A

Sensors include

NIST Calibration Certificate & Warranty

* AST – Auto Sensor Testing feature allows AE systems to control the sensor as a pulser and a receiver at the same time. It can therefore characterize its own condition as well as send out a simulated acoustic emission wave that other sensors can detect, so the condition of the nearby sensors also can be tested.



195 Clarksville Road, Princeton Junction, NJ 08550 • Phone: 609-716-4000
 Fax: 609-716-0706 • Email: sales@pacndt.com • Internet: www.pacndt.com



A Member of the MISTRAS Holdings Group